950 2½" - 10"







Modification Overview

Production of the 950 (21/2"-10") began in 1990 and was discontinued in 2004.



Check Cover Removal

Cover is o-ring sealed.

Loosen bolts 1/2". The spring load is now released from the cover and retained by the check subassembly.

** Verify spring load before removing all the bolts.





Check Valve Removal

Center stem guided check assembly.

Disc & spring subassembly.

Slide subassembly straight out of seat and body.



Check Seat Removal

Seats are bolted into the body and o-ring sealed.

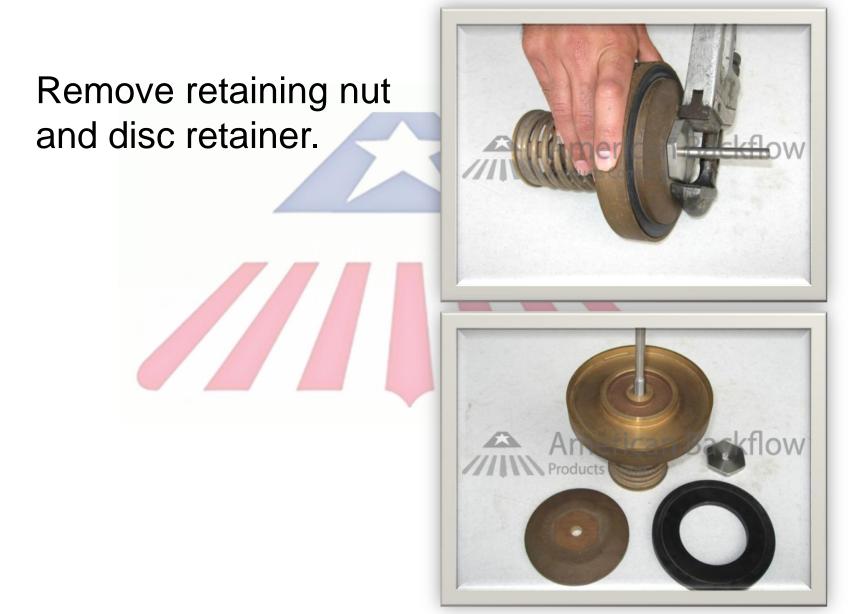
Remove the bolts and pull the seat straight out of the body.

4"-10" - Inspect plastic guide bushing in center of seat.





Check Disc Replacement



Check Valve Reassembly Notes

Reassemble checks in reverse order.

Lubricate o-rings.



